

PARTS LIST

H23DFLR

CONTENTS

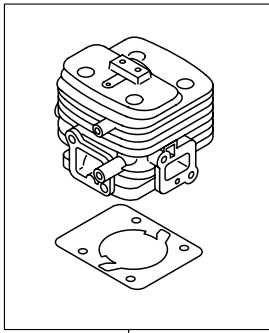
1. PARTS KIT	1
2. MAIN BODY ~2021.05	3
2A. MAIN BODY 2021.06~	7
3. ENGINE	11
4. CARBURETOR, FUEL TANK	15
5. ACCESSORIES	17

2023. 07.

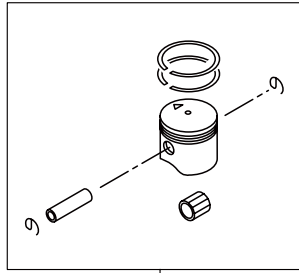


P/N 524355-1

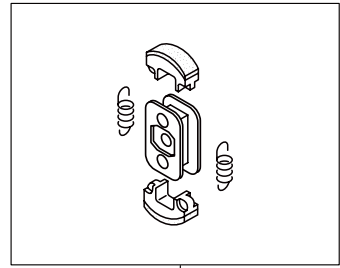
H23DFLR
1. PARTS KIT



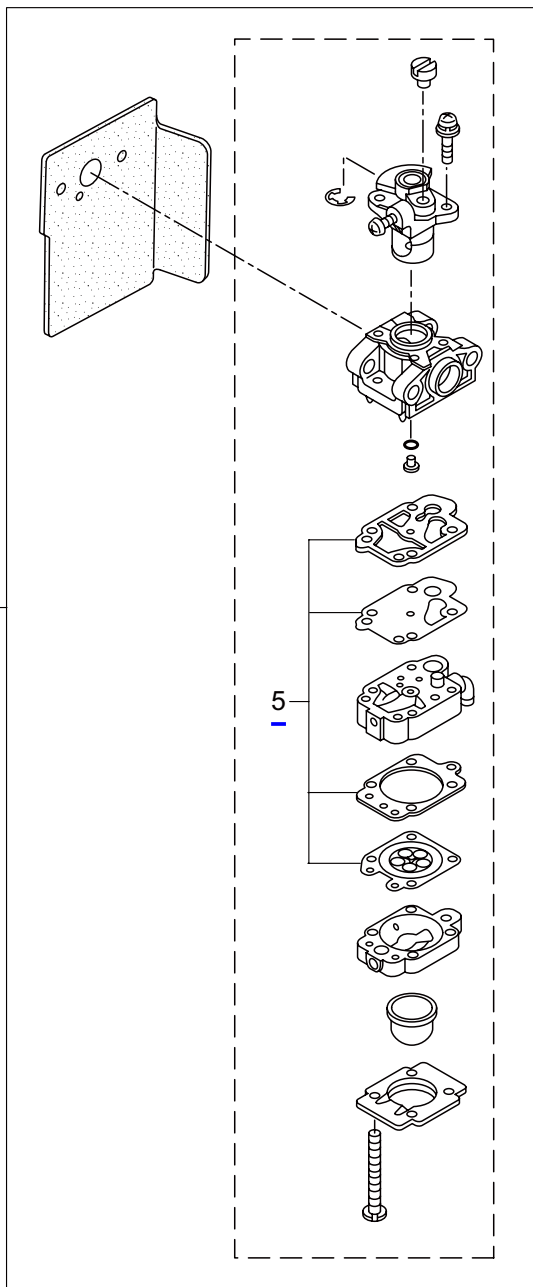
1



2

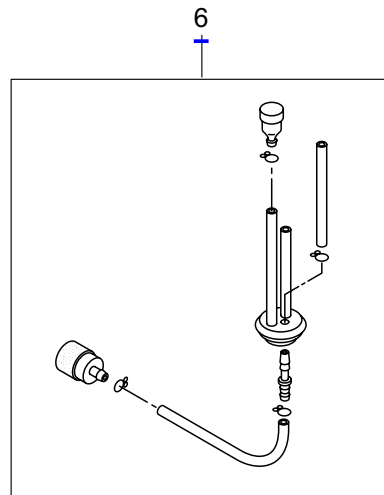


3



4

5

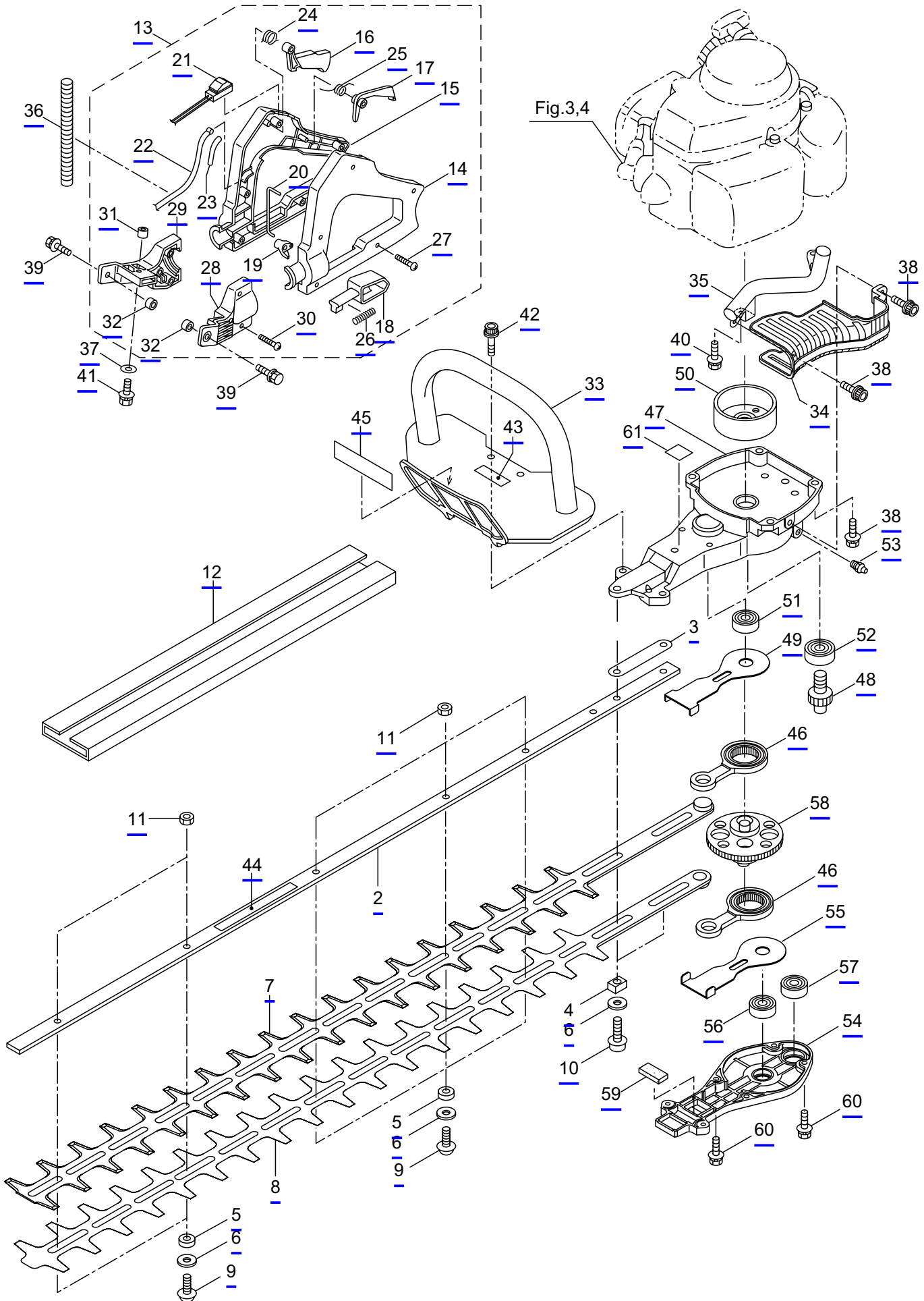


6

Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-1	247672	Cylinder Kit	1	Incl.5
1-2	247673	Piston Kit	1	
1-3	247660	Clutch Kit	1	
1-4	247883	Carburetor Kit	1	
1-5	247867	Carburetor Parts Kit	1	
1-6	289279	Fuel Pipe Pick-up Ass'y	1	

H23DFLR

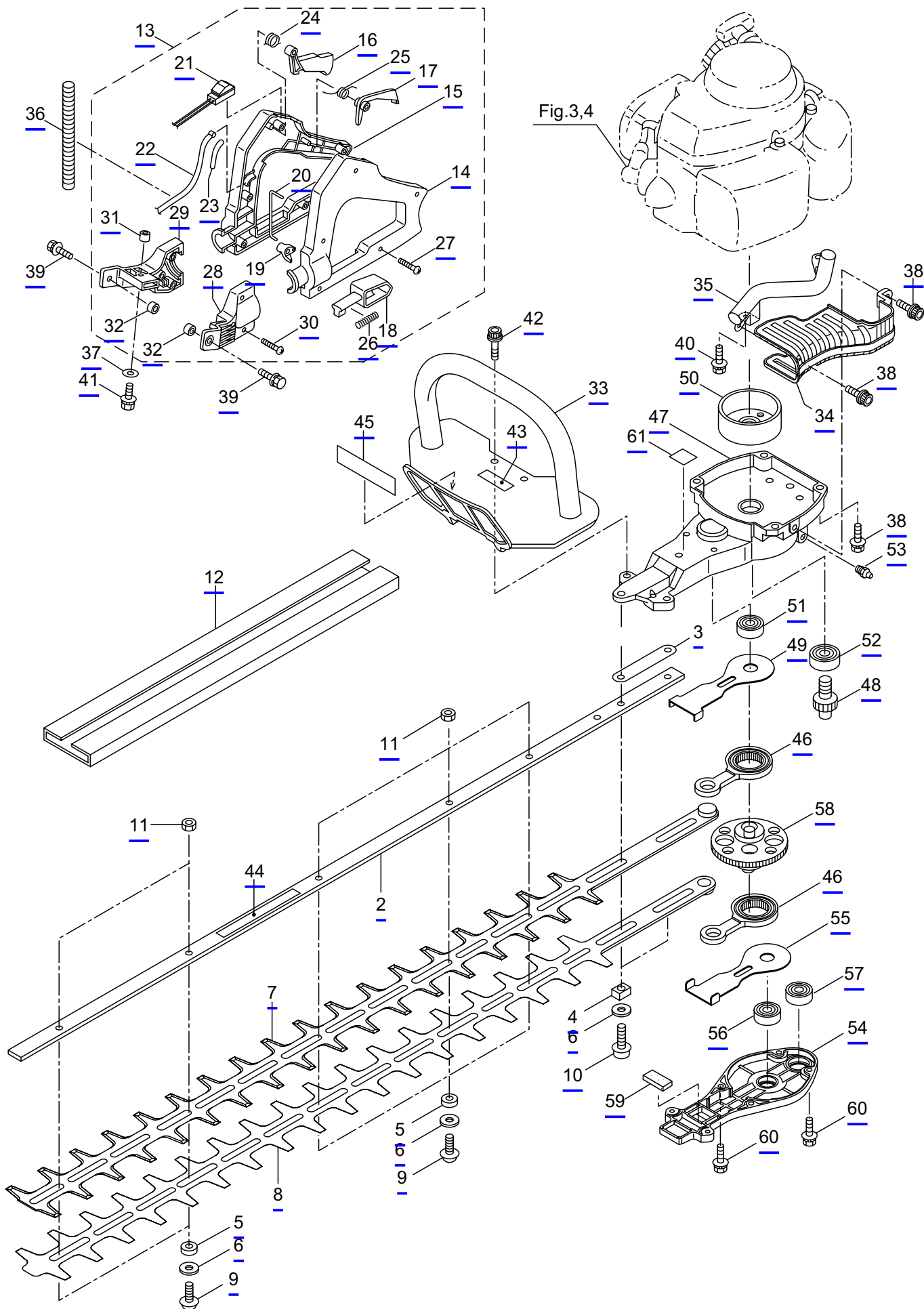
2. MAIN BODY ~2021.05



Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-1	362407	H23DFLR	1	
2-2	277419	Guide Plate	1	
2-3	271888	Spacer Plate	1	
2-4	271889	Spacer	2	
2-5	277421	Spacer	5	
2-6	271890	Washer	7	
2-7	271956	Upper Blade	1	
2-8	271957	Lower Blade	1	
2-9	277530	Screw	5	
2-10	271897	Screw	2	
2-11	271899	Nut	5	
2-12	271901	Cover of Blade	1	
2-13	271902	Rear Handle Ass'y	1	Incl.14-32
2-14	271278	Rear Handle (L)	1	
2-15	271279	Rear Handle (R)	1	
2-16	271280	Lever,Throttle	1	
2-17	271281	Stop Lever	1	
2-18	271282	Lock Lever	1	
2-19	271283	Lock Lever Stopper	1	
2-20	271284	Rod	1	
2-21	271285	Switch	1	
2-22	271904	Cable Comp	1	
2-23	271287	Spacer	1	
2-24	271288	Spring	1	
2-25	271289	Spring	1	
2-26	270400	Spring	1	
2-27	271276	Screw	5	
2-28	271274	Handle Stay (L)	1	
2-29	271275	Handle Stay (R)	1	
2-30	271276	Screw	3	
2-31	270424	Spacer	1	
2-32	271277	Spacer	2	
2-33	271905	Front Handle	1	
2-34	271906	Tail Pipe Cover	1	
2-35	271907	Tail Pipe Comp	1	
2-36	271221	Tube	1	
2-37	270843	Washer	1	25x6xt1.6
2-38	271908	Screw	6	
2-39	271909	Screw	2	
2-40	271910	Screw	1	
2-41	271911	Screw	1	
2-42	271912	Screw	2	
2-43	223925	Label	1	Grease up
2-44	591450	Label	1	
2-45	591449	Label	1	

H23DFLR

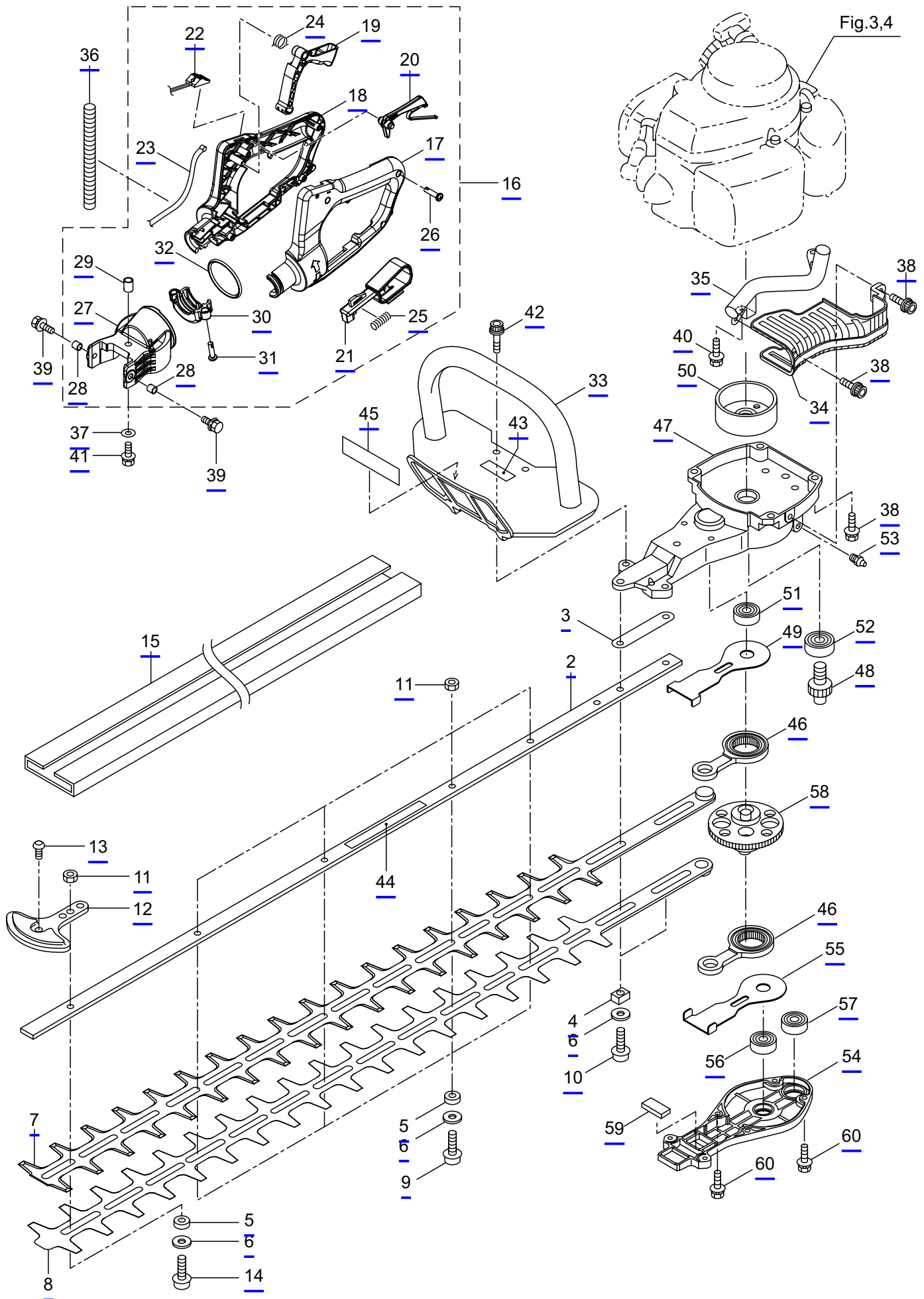
2. MAIN BODY ~2021.05



Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-46	271914	Rod Ass'y	2	
2-47	271918	Upper Case	1	
2-48	271919	Pinion	1	
2-49	271920	Plate	1	
2-50	270021	Drum	1	
2-51	271921	Bearing	1	#6001 2RS M6
2-52	580767	Bearing	1	
2-53	991937	Grease Nipple	1	
2-54	271923	Lower Case	1	
2-55	271924	Plate	1	
2-56	270423	Bearing	1	
2-57	271925	Bearing	1	
2-58	271926	Crank Comp	1	
2-59	271927	Felt	1	
2-60	271910	Screw	3	
2-61	266960	Label	1	

H23DFLR

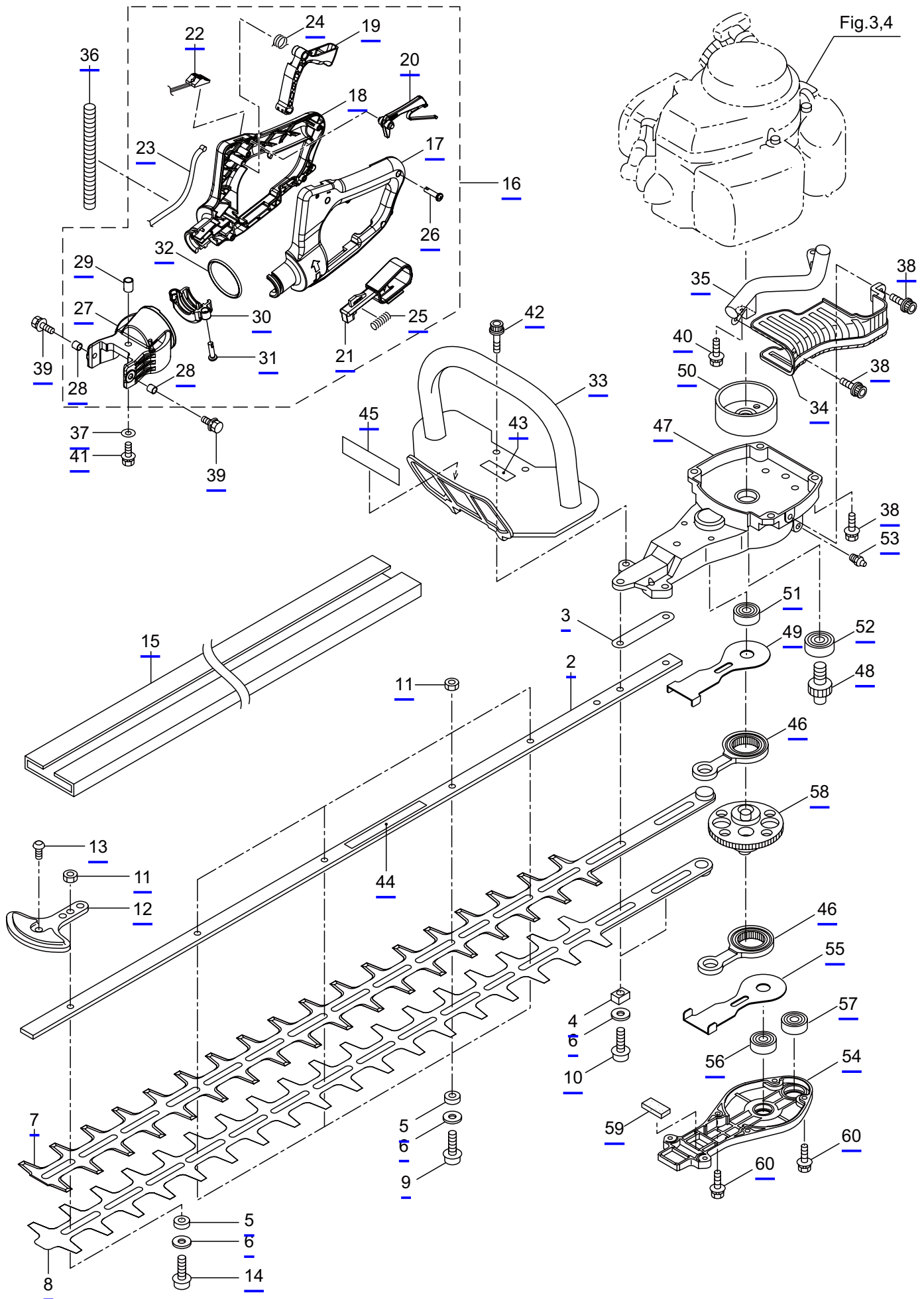
2A. MAIN BODY 2021.06~



Ref. No.	Part No.	Part Name	Q'ty	Remarks
2A-2	277419	Guide Plate	1	
2A-3	271888	Spacer Plate	1	
2A-4	271889	Spacer	2	
2A-5	277421	Spacer	5	
2A-6	271890	Washer	7	
2A-7	271956	Upper Blade	1	
2A-8	271957	Lower Blade	1	
2A-9	271896	Screw	4	M5x18
2A-10	271897	Screw	2	M5x22
2A-11	271899	Nut	5	
2A-12	278720	Chip Guard	1	
2A-13	278721	Screw	1	
2A-14	248407	Screw	1	
2A-15	271958	Cover of Blade	1	
2A-16	248412	Rear Handle Ass'y	1	Incl.17-32
2A-17	248417	Rear Handle (L)	1	
2A-18	248418	Rear Handle (R)	1	
2A-19	248419	Throttle Lever	1	
2A-20	277408	Stop Lever	1	
2A-21	248420	Lock Lever	1	
2A-22	248422	Switch	1	
2A-23	248421	Cable Comp	1	
2A-24	271288	Spring	1	
2A-25	270400	Spring	1	
2A-26	271276	Screw	4	M4x16
2A-27	249093	Handle Stay	1	
2A-28	271277	Spacer	2	
2A-29	270424	Spacer	1	
2A-30	248415	Handle Stay (B)	1	
2A-31	271276	Screw	2	M4x16
2A-32	248416	O-Ring	1	
2A-33	271905	Front Handle	1	
2A-34	271906	Tail Pipe Cover	1	
2A-35	271907	Tail Pipe Comp	1	
2A-36	271221	Tube	1	
2A-37	270843	Washer	1	25x6.5xt1.6
2A-38	271908	Screw	6	M5x16
2A-39	271909	Screw	2	M5x20
2A-40	271910	Screw	1	M5x16
2A-41	271911	Screw	1	M6x20
2A-42	271912	Screw	2	M5x55
2A-43	223925	Label	1	
2A-44	591450	Label	1	
2A-45	591449	Label	1	
2A-46	271914	Rod Ass'y	2	

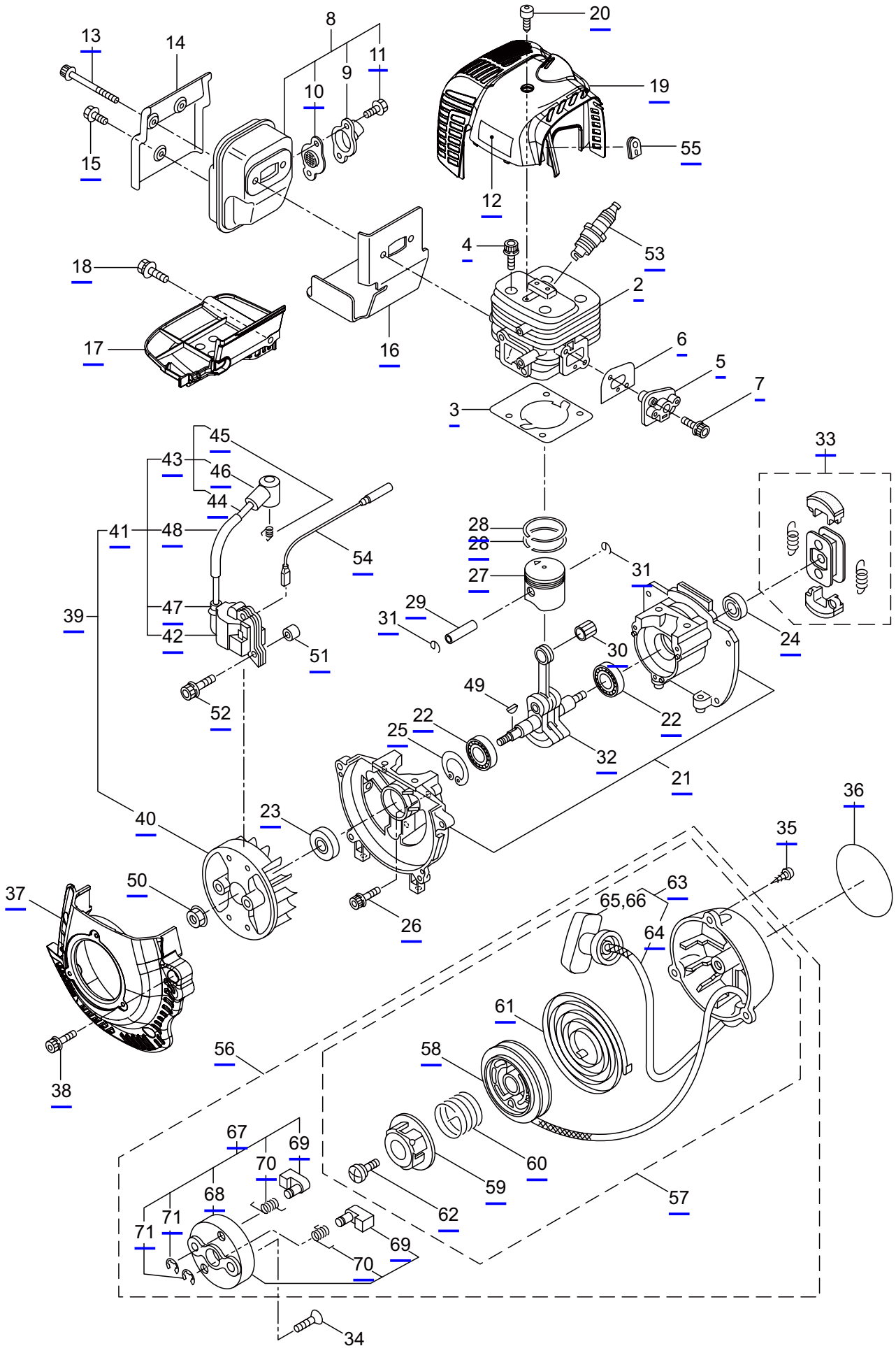
H23DFLR

2A. MAIN BODY 2021.06~



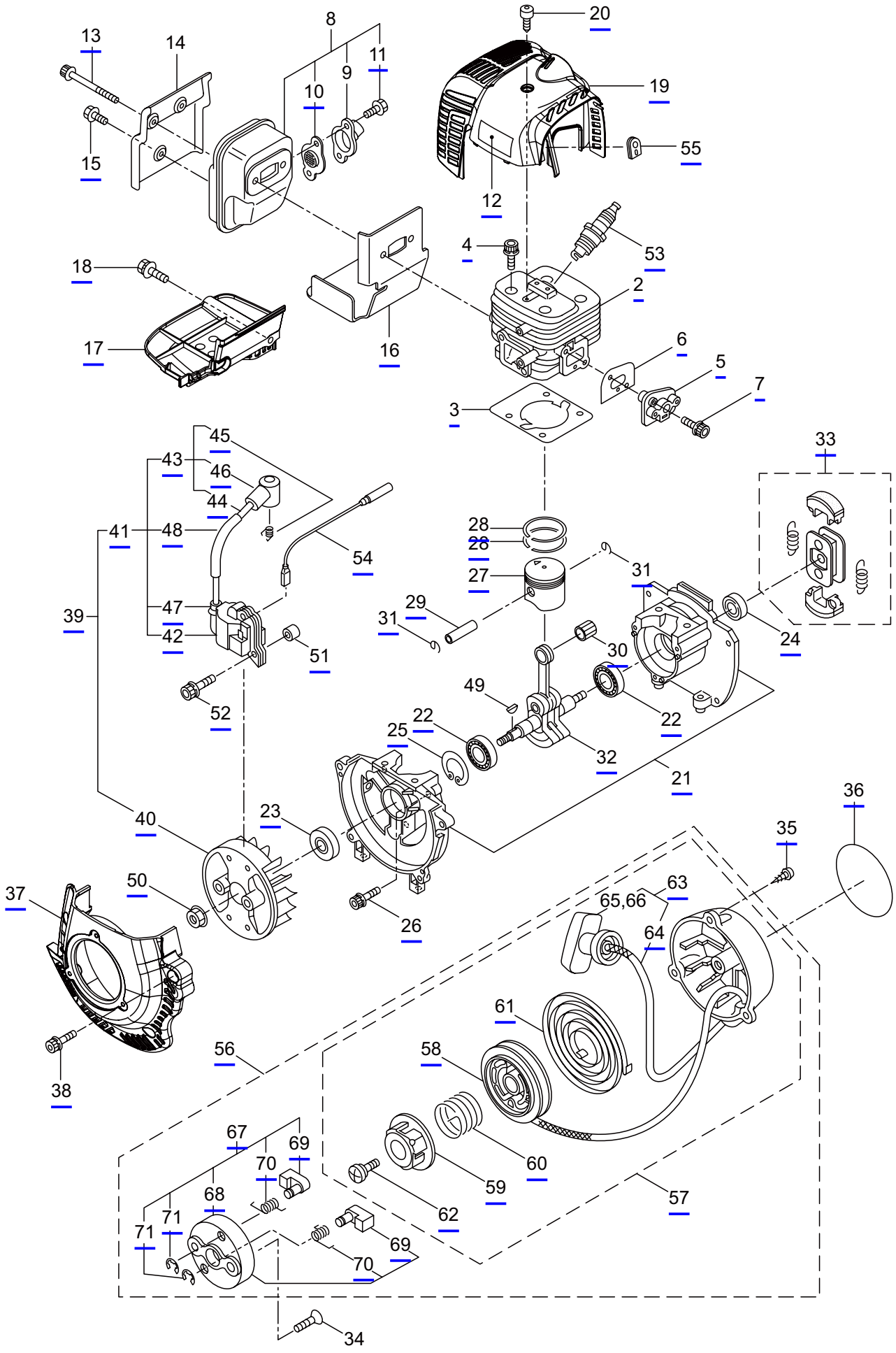
Ref. No.	Part No.	Part Name	Q'ty	Remarks
2A-47	271918	Upper Case	1	
2A-48	271919	Pinion	1	
2A-49	271920	Plate	1	
2A-50	270021	Clutch Drum	1	
2A-51	271921	Bearing	1	608ZZ
2A-52	580767	Bearing	1	
2A-53	991937	Grease Nipple	1	
2A-54	271923	Lower Case	1	
2A-55	271924	Plate	1	
2A-56	270423	Bearing	1	
2A-57	271925	Bearing	1	6000ZZ
2A-58	271926	Crank Comp	1	
2A-59	271927	Felt	1	
2A-60	271910	Screw	3	M5x16

H23DFLR
3. ENGINE



Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-1	859965	Engine	1	CE230H/07
3-2	288499	Cylinder	1	
3-3	286074	Gasket	1	
3-4	261250	Cap Screw	4	M5x20
3-5	265802	Insulator	1	New gasket required
3-6	267049	Gasket	1	
3-7	265924	Cap Screw	2	M5x25
3-8	277023	Muffler Ass'y	1	Incl.9-11
3-9	288503	Muffler Tail	1	
3-10	288504	Spark Arrestor	1	
3-11	288542	Screw	2	M4x8
3-12	277251	Label	1	H23DFLR
3-13	266402	Cap Screw	2	M5x55
3-14	275562	Muffler Guard	1	
3-15	288542	Screw	1	M4x8
3-16	275561	Gasket	1	
3-17	275560	Under Cover	1	
3-18	267191	Cap Screw	1	M5x16
3-19	276564	Top Cover Comp	1	
3-20	286399	Knob	1	M5
3-21	288537	Crankcase	1	
3-22	280488	Bearing	2	PPL 6001
3-23	261492	Oil Seal	1	ISCD12287
3-24	261386	Oil Seal	1	ISCD12227
3-25	055185	Snap Ring	1	#28
3-26	261246	Cap Screw	3	M5x25
3-27	283379	Piston	1	
3-28	282177	Piston Ring	2	
3-29	261036	Piston Pin	1	
3-30	263957	Bearing, Needle	1	KTV81112EG01 B2
3-31	261576	Clip,Piston	2	
3-32	288511	Crankshaft/Conn.Rod Ass'y	1	
3-33	246054	Clutch Ass'y	1	2019.02-
3-34	264535	Screw	2	M6x20
3-35	280144	Tapping Screw	3	
3-36	277250	Label	1	H23DFLR
3-37	275557	Fan Cover	1	
3-38	261250	Cap Screw	4	M5x20
3-39	288514	Magneto Ass'y	1	Incl.40-48
3-40	288515	Rotor/Fan	1	
3-41	288516	Ignition Coil Ass'y	1	Incl.42-48
3-42	289483	Coil	1	
3-43	289484	Spark Plug Wire Ass'y	1	Incl.44-46
3-44	289485	Spark Plug Wire	1	
3-45	272805	Connector	1	

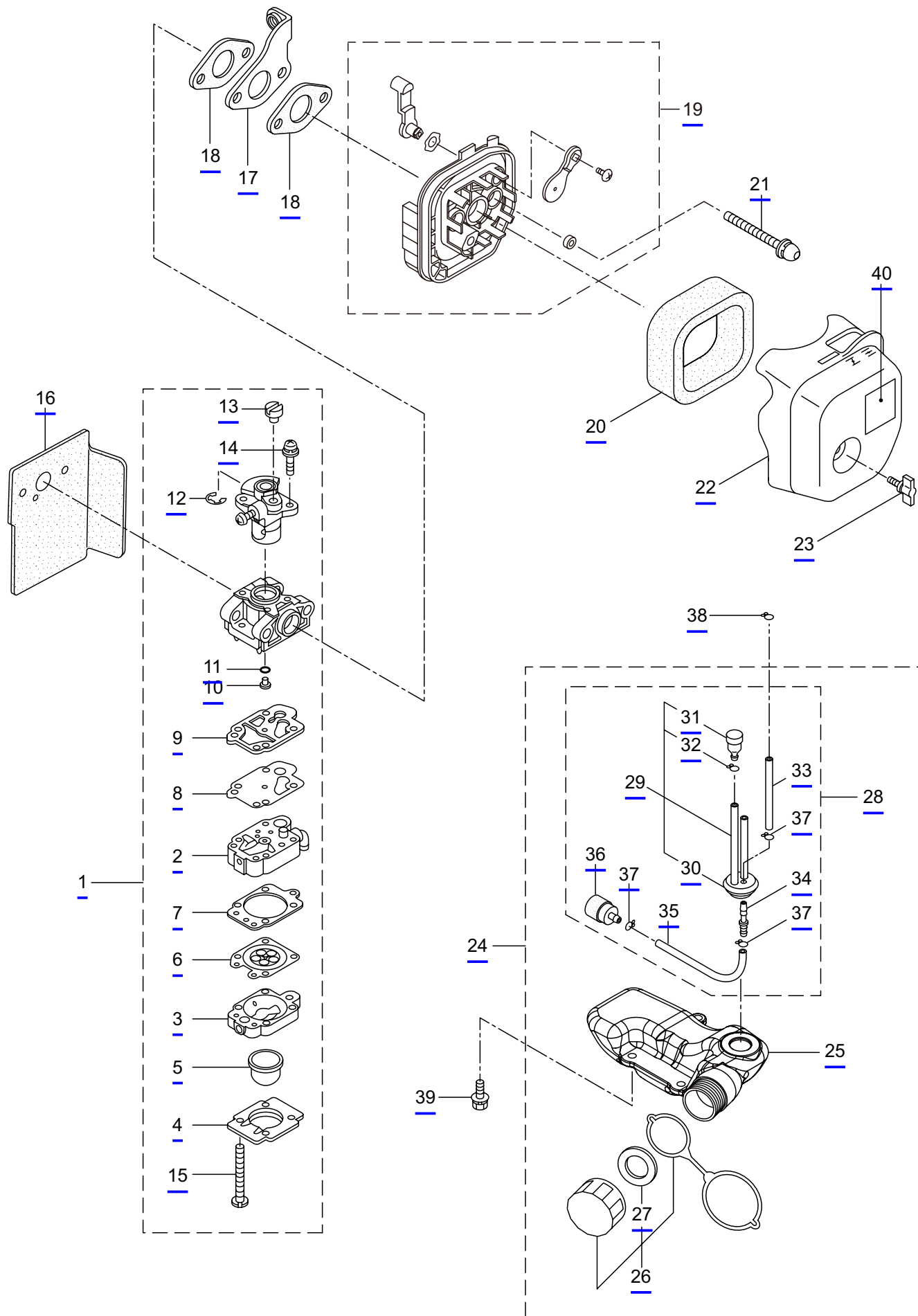
H23DFLR
3. ENGINE



Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-46	283178	Plug Boot	1	
3-47	283271	Cap	1	
3-48	289486	Insulator	1	
3-49	261076	Woodruff Key	1	3x10
3-50	261417	Nut,Rotor	1	M8
3-51	280381	Spacer	2	
3-52	261256	Cap Screw	2	M4x25
3-53	285982	Spark Plug	1	NGK BPM8Y
3-54	261772	Lead	1	
3-55	283140	Grommet	1	
3-56	283171	Recoil Starter Ass'y	1	Incl.57-71
3-57	283172	Starter Ass'y	1	Incl.58-66
3-58	286363	Reel	1	
3-59	286364	Cam Plate	1	
3-60	283290	Spring	1	
3-61	280931	Spiral Spring	1	
3-62	267213	Screw	1	
3-63	283291	Rope Ass'y	1	Incl.64-66
3-64	283292	Starter Rope	1	
3-65	261725	Starter Grip	1	
3-66	283293	Rope Stopper	1	
3-67	283173	Starter Pulley Ass'y	1	Incl.68-71
3-68	283294	Starter Pulley	1	
3-69	280936	Ratchet	2	
3-70	283295	Spring	2	
3-71	020299	E-Ring	2	#4

H23DFLR

4. CARBURETOR, FUEL TANK



Ref. No.	Part No.	Part Name	Q'ty	Remarks
4-1	277126	Carburetor Ass'y	1	Incl.2-15
4-2	268499	Pump Body	1	
4-3	247116	Purge Body	1	
4-4	262992	Cover Plate	1	
4-5	261874	Primer Bulb	1	
4-6	283905	Diaphragm, Meterring	1	
4-7	262993	Gasket	1	
4-8	262994	Diaphragm,Fuel Pump	1	
4-9	282576	Gasket	1	
4-10	289396	Main Jet	1	
4-11	261871	O-Ring	1	
4-12	261876	E-Ring	1	
4-13	261658	Swivel	1	
4-14	264682	Screw	2	
4-15	262996	Screw	4	
4-16	288517	Gasket	1	
4-17	283773	Stay	1	
4-18	283771	Gasket	2	
4-19	248152	Case Ass'y	1	
4-20	277320	Element	1	
4-21	262720	Cap Screw	2	M5x55
4-22	283772	Cleaner Cover	1	Incl.25-37
4-23	281438	Knob	1	
4-24	277028	Fuel Tank Ass'y	1	
4-25	275618	Fuel Tank	1	
4-26	289046	Tank Cap Ass'y	1	
4-27	287058	Gasket	1	Incl.29-37 Incl.30-32
4-28	289279	Fuel Pipe Pick-up Ass'y	1	
4-29	289280	Fuel Pipe Ass'y	1	
4-30	268065	Grommet	1	
4-31	289451	Breather	1	
4-32	261117	Clip	1	
4-33	289028	Pipe A	1	
4-34	288921	Joint	1	
4-35	289029	Pipe	1	
4-36	277887	Filter Ass'y	1	M5x18
4-37	261117	Clip	3	
4-38	261117	Clip	1	
4-39	269690	Cap Screw	4	
4-40	285188	Label	1	

H23DFLR
5. ACCESSORIES

